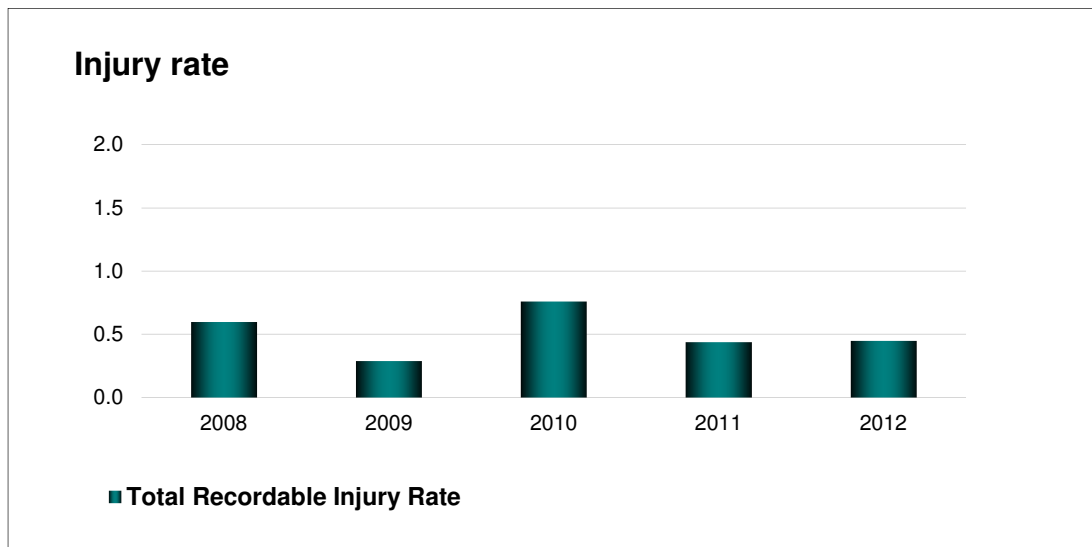
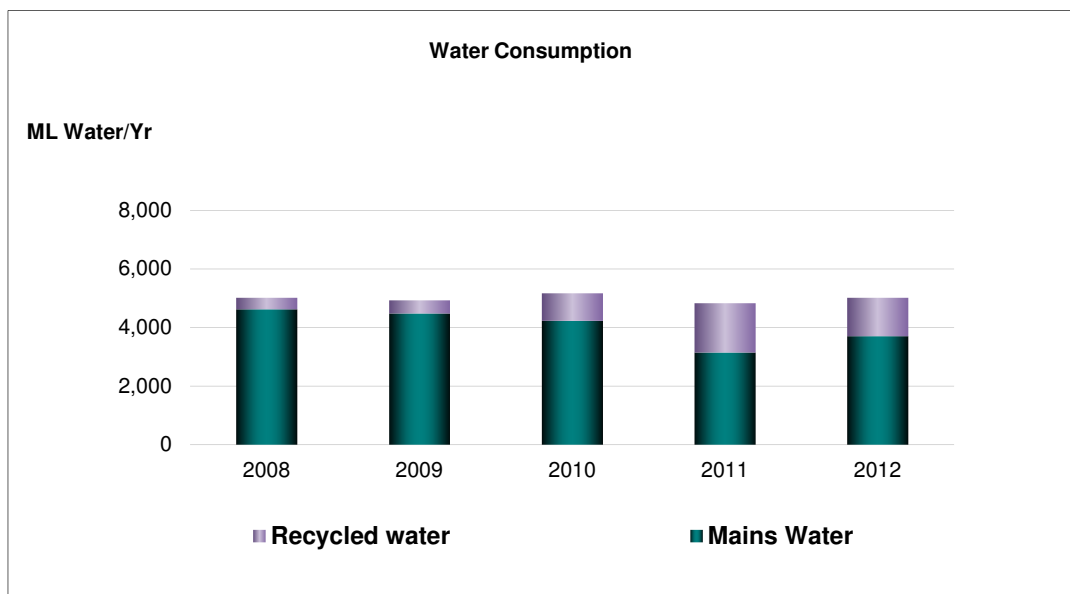


2012 Sustainability trends

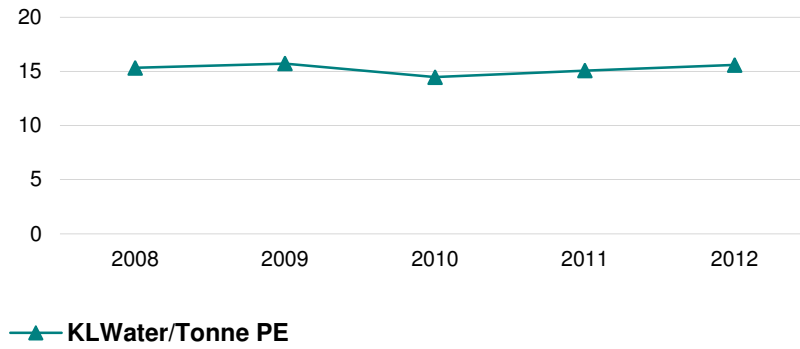
Health & Safety



Water Use and Efficiency

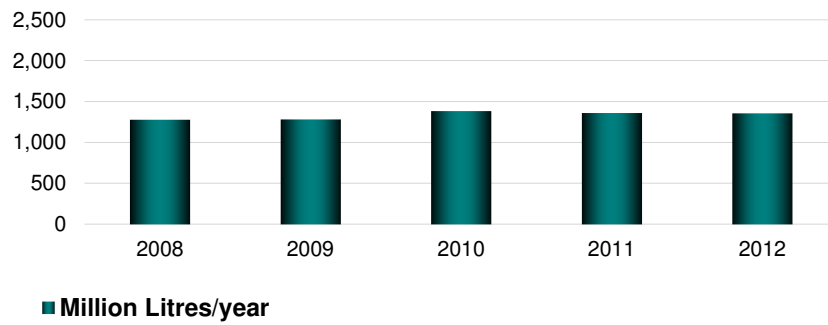


Water Efficiency

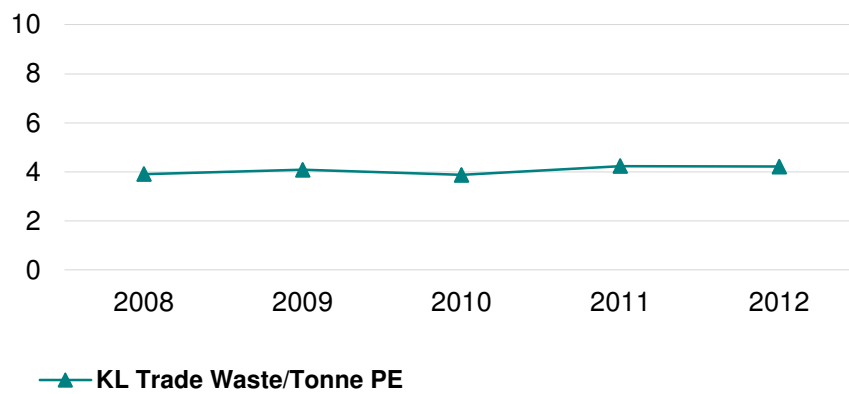


Trade Waste

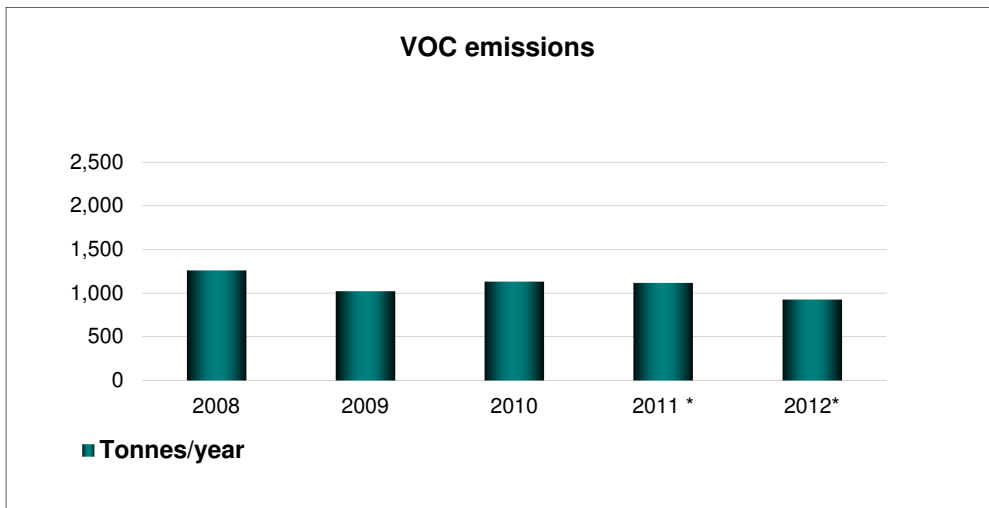
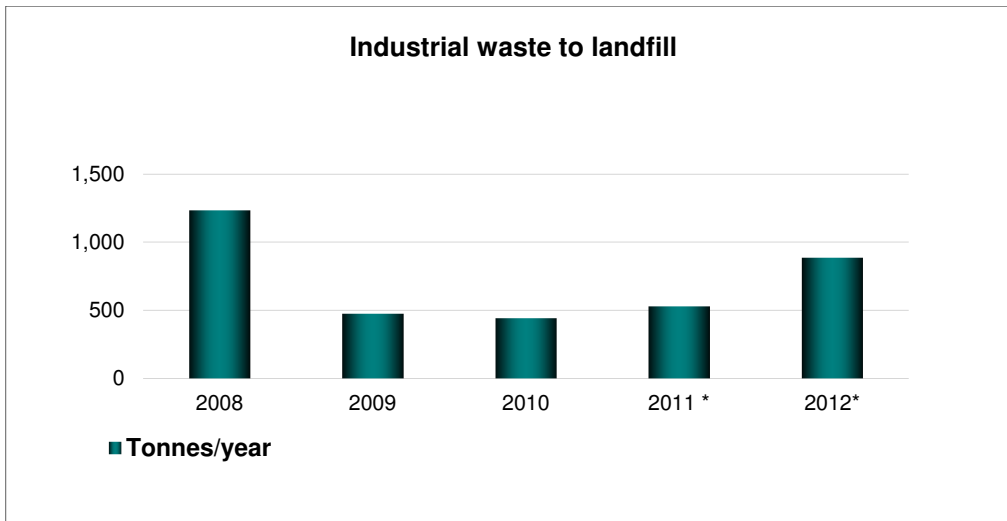
Trade Waste Discharge



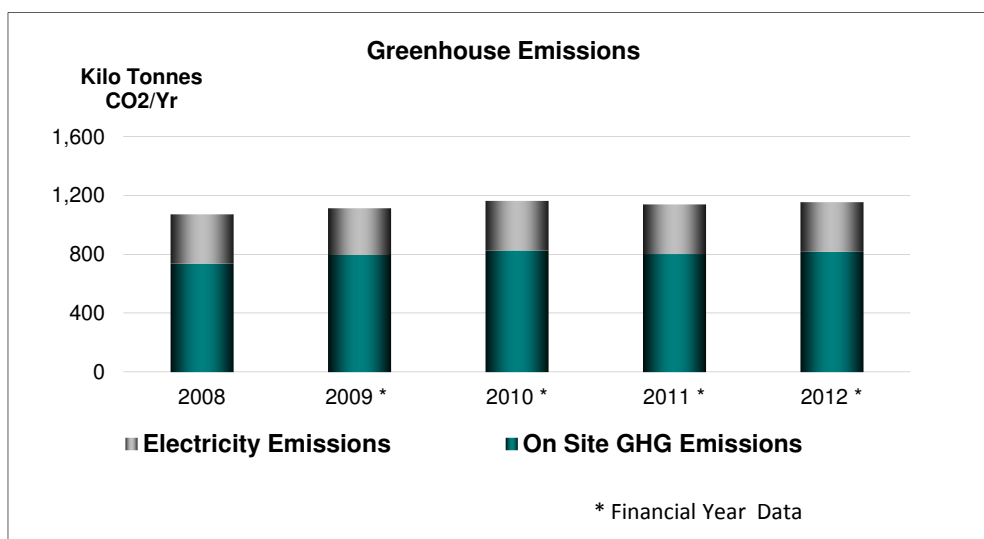
Trade Waste discharge

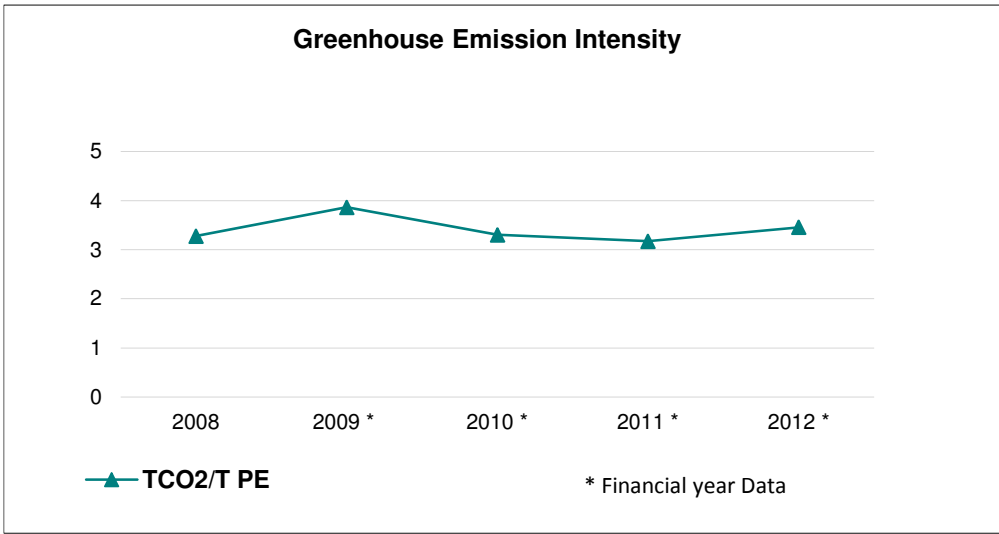


Waste and Emissions



Energy Efficiency & greenhouse emissions





Community

